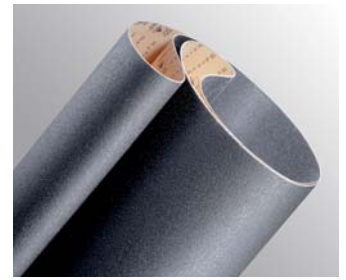


# siapan high-tech belts

siapan belts are state-of-the-art products manufactured with meticulous care from selected raw materials, to meet the most demanding requirements for stability and surface quality.



## 3708 siapan TopTec

Material	Use	
Particle boards MDF boards HDF boards	Calibration sanding	
	Intermediate sanding	
	Final sanding	
OSB boards	All sanding operations	
Plywood boards Core boards Glued wooden boards Formboards	Calibration sanding	
	Intermediate sanding	
	Final sanding	
Synthetic resin boards Laminates	All sanding operations	
	Roughening reverse	

### Grit range

P024	
P036	
P040	
P050	
P060	
P080	
P100	
P120	
P150	
P180	
P220	

<b>Backing</b>	paper/cloth combination
<b>Grit type</b>	silicon carbide
<b>Sanding belt width</b>	up to 3300 mm
<b>Belt joint</b>	



#### P036 – P050

The grit coating is ground off in the area of the overlapped cloth layer.



#### P060 – P120

Combination of overlapped and spliced joint with tape inserted on the grit side.



#### P150

Tape is glued with paper by  $\frac{2}{3}$  and with cloth by  $\frac{1}{3}$ , thinner below the joint.

### Recommendations

- Emphasis on efficiency or the rate of chip removal
- Exceptions
- Emphasis on finish or board surface quality
- Exceptions