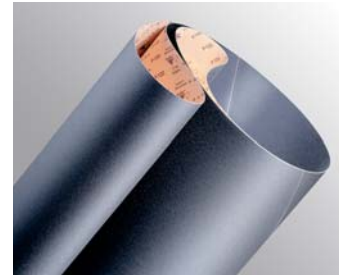


siapan high-tech belts

siapan belts are state-of-the-art products manufactured with meticulous care from selected raw materials, to meet the most demanding requirements for stability and surface quality.




1718 siapan TopTec

| Material | Use | |
|--|------------------------|--|
| Particle boards MDF boards HDF boards | Calibration sanding | |
| | Intermediate sanding | |
| | Final sanding |  |
| OSB boards | All sanding operations |  |
| Plywood boards Core boards Glued wooden boards Formboards | Calibration sanding | |
| | Intermediate sanding | |
| | Final sanding |  |
| Synthetic resin boards Laminates | All sanding operations |  |
| | Roughening reverse |  |

Grit range





| | |
|------|---|
| P024 | |
| P036 | |
| P040 | |
| P050 | |
| P060 |  |
| P080 |  |
| P100 |  |
| P120 |  |
| P150 |  |
| P180 |  |
| P220 |  |

| | |
|---------------------------|---|
| Backing | g-weight paper |
| Grit type | silicon carbide |
| Sanding belt width | refer to key * |
| Belt joint |  |

P060 – P220

The upper and lower sections are ground to a scarf joint and glued together. No excess thickness, for a surface finish without chattermarks.

Recommendations

-  Emphasis on efficiency or the rate of chip removal
-  Exceptions
-  Emphasis on finish or board surface quality
-  Exceptions

* The critical limit starts at belt width 2800 mm. Use of a belt loading aid is essential from belt widths of 1600 mm upwards.