

Status:	Ok
Approval:	14.02.2022

Classification	Public series
Product type:	Coated abrasives
Main industries:	Building Interior Aerospace Automotive
Further industries:	Marine Trucks Bus Rail Windows and Doors Wind Power Kitchens Shipbuilding

<b>Product profile</b>			
Grit type:	Ceramic aluminium oxide		
Grit range (total):	80-240; 320; 400	FEPA P / ISO 6344	
Backing:	Knitted fabric		
Coating:	Electrostatic		
Bonding:	Resin over resin		
Special coating:			
Equipment:			

Properties		Technology	
Removal rate:	10 - very high	- siafast	
Lifetime:	10 - very long	- sianet	
Finishing:	6 - average		
Flexibility:	9 - highly flexible		
Contact pressure:			

Advantages	
Building Interior:	<ul> <li>Full-surface dust extraction</li> <li>No dependence on hole system</li> <li>High removal rate without clogging</li> <li>High tear resistance thanks to sturdy net backing</li> <li>High-performance product with ceramic aluminium oxide</li> </ul>
Automotive:	<ul> <li>Best dust extraction rates</li> <li>Very high stock removal rates</li> <li>Minimal clogging</li> <li>Extremely long lifetime</li> <li>No dependence on hole system</li> <li>High tear resistance thanks to sturdy net backing</li> <li>Performance-enhancing ceramic aluminium oxide</li> </ul>



Advantages	
Aerospace:	<ul> <li>High-performance product with ceramic aluminium oxide</li> <li>Best dust extraction rates</li> <li>Very high stock removal rates</li> <li>Minimal clogging</li> <li>Extremely long lifetime</li> <li>No dependence on hole system</li> <li>High tear resistance thanks to sturdy net backing</li> <li>Full-surface dust extraction</li> </ul>

Applications	
Building Interior:	<ul> <li>Sanding off rusted parts</li> <li>Sanding off old varnish, paints and stains</li> <li>Sanding off raised wooden fibres</li> <li>Sanding floorboards</li> <li>Sanding wooden terraces and pool surrounds</li> <li>Sanding off brittle or poorly adhesive paints</li> <li>Keying or sanding surfaces</li> <li>Keying smoothed surfaces</li> <li>Keying surfaces for better paint adhesion</li> <li>Sanding out uneven areas such as scratches or marks</li> <li>Fine sanding of surfaces</li> <li>Flatting uneven areas</li> <li>Flatting lightweight construction walls</li> <li>Structuring wooden beams</li> </ul>
Automotive:	<ul> <li>Sanding of coatings and impurities</li> <li>Sanding out unevenness at the edges of repaired surfaces</li> <li>Flatting of primer filler</li> <li>Flatting of bodyfiller and primer filler</li> </ul>
Aerospace:	<ul> <li>Keying of polyesters and composites</li> <li>Sanding out feather edges, flash rust and stone chips</li> <li>Shaping of bodyfillers and primer fillers</li> <li>Keying of new components and factory primers</li> <li>Sanding of old lacquer</li> <li>Producing a matt finish on old and new lacquers for blending</li> <li>Flatting of bodyfiller and primer filler</li> </ul>



	Melamine sheet
Dry wall lining boards	<ul><li>Dry wall lining boards</li></ul>
Lacquers	Acrylic lacquer
Lacquers	NC lacquer
	PU lacquer
	<ul> <li>Polyester lacquer</li> </ul>
	○ UV lacquer
1	Water-based lacquer
	Solid surface material
	<ul> <li>Old lacquer</li> </ul>
	Plaster
	<ul><li>Primer filler</li></ul>
<b>!</b>	Priming foil
	Hard wood
l l	O HDF board
l l	MDF board
	Bodyfiller
	<ul><li>Glass-fibre reinforced plastic (GRP)</li></ul>
	Composite
	Gelcoat polyester
	Lacquer     Old lacquer
	Old lacquer     Alternations
	Aluminium     steel
	• steel
	• Colour
	<ul><li>Plastics</li></ul>
	Acrylic glass
	<ul> <li>Primer filler</li> </ul>
	<ul><li>Primer coat</li></ul>
	<ul><li>Epoxy primer coat</li></ul>
Primers	Cathodic dip primer coat
	• Colour
	<ul><li>Primer filler</li></ul>
	<ul> <li>Old lacquer</li> </ul>
Acrylic glass (Plexiglass)	<ul><li>Acrylic glass</li></ul>
Bodyfiller	<ul> <li>Bodyfiller</li> </ul>
1	<ul> <li>Glass-fibre reinforced plastic (GRP)</li> </ul>
Gelcoats	<ul> <li>Gelcoat polyester</li> </ul>
Lacquers	<ul><li>Lacquer</li></ul>
Plastics	<ul><li>Plastics</li></ul>
Primers	<ul><li>Primer coat</li></ul>
Primers	<ul><li>Epoxy primer coat</li></ul>
Primers	Cathodic dip primer coat
	Lacquers Lacquers Lacquers Lacquers Lacquers Lacquers Mineral materials Old lacquer Plaster Primer filler Primers Wood Wood-based materials Wood-based materials Bodyfiller Composites Composites Gelcoats Lacquers Metals Metals Paints Plastics Plastics Primer filler Primers



<b>Conversion forms</b>	Upper conversion	Lower conversion
	Rolls	- siafast rolls
	Strips	- siafast strips
4	Delta and polygons	- Delta and polygons
	Discs	- siafast discs

Application	Superordinate group	Subgroup
	Portable machine sanding	random orbital sander
	Portable machine sanding	Orbital sanders
	Portable machine sanding	Delta sander
	Manual sanding	Hand sanding with sanding block
	Stationary machine sanding	Rolls
Cut:		

Details	
No suitability for:	- glass sanding - Stone grinding
Sanding recommendation:	
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety
	<ul> <li>Follow the general FEPA safety recommendations</li> <li>Pay attention to the abrasives safety data sheet (available from sia Abrasives)</li> <li>Use an effective dust extraction unit or wear a fine dust mask</li> <li>Use eye and face protection</li> </ul>

Communication	
Claim:	The powerful net-backed abrasive with ceramic grit
Сору:	The special net structure of 7500 sianet CER enables dust-free sanding with the highest abrasive performance — The ceramic abrasive grain provides the highest removal rate and longest lifetime.



Communication			
Image material:	Product Top View (PTV)	Front side:	ID
		Rear side:	ID
	Application image	Building Interior:	ID 8058
		Automotive:	ID 7274
		Aerospace:	ID 9269
	Product show:		
	Macro shot:		ID 8196
	Packaging image:		
	Product group image:		ID 8033

Main applicationSecondary application