Technical data sheet 2812 siaral x



Status:	Ok
Approval:	23.01.2020

Classification	Public series
Product type:	Coated abrasives
Main industries:	Furniture Production Building Interior
Further industries:	Fixtures and Fittings Panels

Product profile			
Grit type:	Mixed grit types		
Grit range (total):	16; 24; 36-40; 60-120		
Backing:	Y-wt cloth, cotton X-wt cloth, cotton	16 — 100 120	
Coating:	Closed		
Bonding:	Resin over resin		
Special coating:			
Equipment:			

Properties		Technology
Removal rate:	8 - high	- siafast
Lifetime:	8 - long	- TopTec
Finishing:	7 - good	
Flexibility:	4 - rigid	
Contact pressure:		

Advantages	
Building Interior:	 Suitable for long periods of use thanks to very robust backing and optimised grit spreading technology Extremely high performance when preparing hardwood with coarser grit sizes Application-optimised belt joint
Furniture Production:	 Suitable for long periods of use thanks to very robust backing and optimised grit spreading technology Extremely high performance when preparing hardwood with coarser grit sizes Application-optimised belt joint

Applications		
Building Interior:	- Flatting uneven areas	
Furniture Production:	 Flush sanding of protrusions on cross-grained wood Flatting of edges and rabbets Sanding of wood-based panels and hardwood Coarse sanding in parquet and plywood manufacturing Intermediate sanding in parquet and plywood manufacturing Coarse sanding of laminated solid wood panels Intermediate sanding of laminated solid wood panels 	

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Material		
Building Interior:	Mineral materials	 Solid surface material
	Wood	 Hard wood
	Wood	 Soft wood
	Wood-based materials	 Plywood panel
Furniture Production:	Plastics	\circ Solid surface material
	Solid wood	 Hard wood
	Solid wood	 Soft wood
	Wood-based materials	 Plywood panel

Conversion forms	Upper conversion	Lower conversion	
	Rolls	- Cloth rolls - Jumbolino	
	Sheet	- Standard sheets	
	Strips	- Various strips	
•	Discs	- siafast discs - Various discs	
	Belts	 Various discs Wide belts (width: from 400 mm) Hand sanding belts and sleeves (width: 30–390 mm/length: up to 950 mm) Narrow, edge and long belts (width: 25–399 mm/length: up to 10,700 mm) Tongued sanding belts (width: 6–30 mm/length: up to 950 mm) 	

Application	Superordinate group	Subgroup	
C.	Portable machine sanding	Portable belt sander	
	Stationary belt sanding	Cross belt sanding	
	Stationary belt sanding	Platen belt sanding	
	Stationary belt sanding	Edge belt sanding	
	Stationary belt sanding	Slack-of-belt sanding	
	Stationary belt sanding	Contact wide belt sanding	
Cut:			

Details	
No suitability for:	- glass sanding - Stone grinding

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Details		
Sanding recommendation:		
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety	
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection Use an effective dust extraction unit or wear a fine dust mask 	

Communication			
Claim:	The professional abrasive for edges, seams, solid wood and parquet flooring		
Сору:	As a specialist product for the surfation as well as for parquet flooring and cloth backing and application-orient sanding applications.	As a specialist product for the surface treatment of hardwood, glued solid wood panels as well as for parquet flooring and plywood production, 2812 siaral x with its robust cloth backing and application-oriented belt joints produces top-quality results in belt sanding applications.	
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	Building Interior: Furniture Production:	ID 7972 ID 7972
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 7611 ID 1667

Main applicationSecondary application