## **Technical data sheet** 4961 sialoX



Status:	Ok
Approval:	05.08.2021

Classification	Public series
Product type:	Coated abrasives
Main industries:	General Fabrication
Further industries:	Casting and Forging Machinery, equipment

Product profile			
Grit type:	Aluminium oxide		
Grit range (total):	16; 24; 36; 60-80; 120	P016 – P120 FEPA P / ISO 6344	
Backing:	Fibre		
Coating:	Closed		
Bonding:	Resin over resin		
Special coating:	Cooling additive		
Equipment:	_		

Properties		Technology
Removal rate:	8 - high	
Lifetime:	8 - long	
Finishing:	8 - good	
Flexibility:	2 - very rigid	
Contact pressure:	9 - high	

Advantages	
General Fabrication:	- A versatile all-round product
	- Excellent price/performance ratio

Applications	
General Fabrication:	<ul> <li>Removal of rust</li> <li>Weld preparation</li> <li>Removal of discolouration</li> <li>Stock removal</li> <li>Surface treatment</li> <li>Deburring</li> <li>Smoothing and blending of flaws</li> </ul>

Material			
General Fabrication:	Non-ferrous metals	Non-ferrous metal	
	Steel	<ul> <li>Unalloyed / low-alloy steel</li> </ul>	

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<b>Conversion forms</b>	Upper conversion	Lower conversion	
	Discs	- Fibre discs	

Application	Superordinate group	Subgroup
Ø.	Portable machine sanding	Angle grinder
Cut:	Dry application	

Details				
No suitability for:	- Wet sanding - Materials with poor chip removal properties			
	- Stone grinding			
Sanding recommendation:	- For aggressive grinding, select a hard sanding pad - For soft grinding, select a soft grinding pad			
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertis > Safety			
	- Pay attention to the abrasives safety data sheet (available from sia Abrasives) - Follow the general FEPA safety recommendations			
	- Use eye and face protection - Use an effective dust extraction unit or wear a fine dust mask			
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Communication			
Claim:	The all-rounder for highly effective material removal		
Copy:	The 4961 sialoX fibre disc series with its excellent price/performance ratio is suitable for all unalloyed steels, low-alloy steels and non-ferrous metals.		
Image material:	Product Top View (PTV)	Front side:	ID
	·	Rear side:	ID
	Application image	General Fabrication:	ID 7553
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 7622
			ID 1679

Main applicationSecondary application