



# Parquet Guide

Sanding solutions for flooring professionals

2023





**BOSCH**

sia Abrasives - a Bosch Group company

# Global presence

## Sustainability

We are taking responsibility at Bosch, and making our over 400 locations carbon neutral in 2020. But that's not all: we want to shape climate action and also take a close look at the carbon footprint of our products, purchased goods, and logistics processes.



CO<sub>2</sub> neutral



Offset CO<sub>2</sub> emissions



Procure green electricity



New Clean Power



Energy efficiency





## Local expertise

Find the right product for the job and achieve the **Perfect Surface** in the most efficient and effective way possible.

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**sia Abrasives**



**Global partner**

Developed and manufactured using Swiss technology and represented in over 80 countries: sia Abrasives markets complete abrasive systems for all kinds of surfaces with its ~1,300 employees worldwide.

**World's most modern abrasives plant**

Setting the pace for the next generations of abrasives: Innovative abrasives are manufactured “just in time” using a modularised production process in the highly innovative Maker 5 plant (picture above).

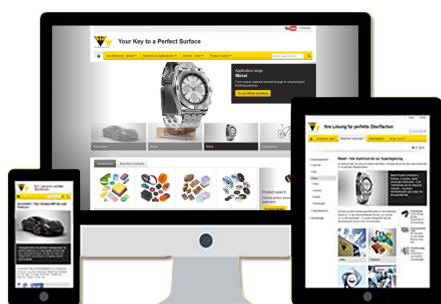


**Your Key to a Perfect Surface**

**Visit us online:**

[www.sia-abrasives.com/en-au](http://www.sia-abrasives.com/en-au)

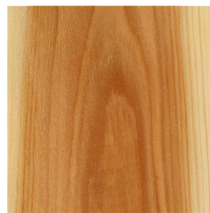
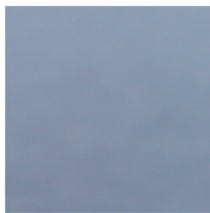
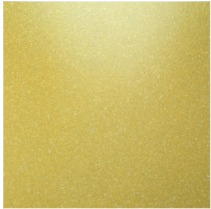
[www.sia-abrasives.com/en-nz](http://www.sia-abrasives.com/en-nz)





## Industry Know-how

As a world-leading manufacturer of high-quality abrasives with more than 140 years of expertise and innovativeness, we know the process steps of our customers and offer the right sanding solution for any material.



## Types of abrasives

Over 60,000 abrasive products in a variety of abrasive formats, sizes and specifications for all materials, applications and requirements.



### Coated abrasives

- Classical coated abrasives and abrasive systems
- For advanced surface treatment of all types of material



### Nonwoven abrasives

- Nonwoven products for preparation and cleaning tasks and for structuring



### Foam abrasives

- Foam sanding pads in the widest possible range of shapes and grades
- For precision treatment of wood, fillers, paints and lacquers



# Belts

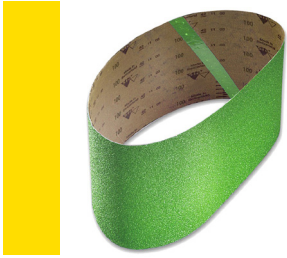
## **Superior belt joints**

Renowned in the industry for:

- High and consistent quality
- Specific application orientation
- Top-quality finishing
- Excellent stability and long life
- No sanding flaws



**2511 siashark - The ceramic belt with an appetite for high stock removal and an even scratch pattern**  
**2515 siashark**



**2511 siashark**  
**2515 siashark**  
 The hungry ceramic grit belt with razor sharp teeth for exceptional stock removal, yet leaving an even scratch pattern.  
 siashark - the one that bites!

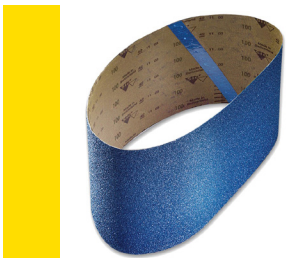
**Product profile**  
 Grit type: Ceramic  
 Grit range: 40-100  
 Backing: Y-wt cloth, cotton  
 Coating: Closed  
 Bonding: Resin over resin



- Advantages**
- Fast and aggressive cut
  - Extreme stock removal rate
  - Even scratch pattern
  - Longest lifetime

- Applications**
- Coarse sanding in parquet and plywood manufacturing
  - Structuring and final sanding
  - Flush sanding of protrusions on cross-grained wood
  - Surface finishing

**2800 siaron - The allrounder for coarse to fine sanding applications**



**2800 siaron**  
 The all-purpose 2800 siaron offers a wide range of uses in sanding and surface treatment of timber floors, delivering high stock removal, long life and excellent surface finishing results.

**Product profile**  
 Grit type: Zirconia alumina  
 Grit range: 24-120  
 Backing: Y-wt cloth  
 Coating: Closed  
 Bonding: Resin over resin

- Advantages**
- May be used wet or dry
  - Backing with very high stability
  - Wide range of applications
  - Excellent finish

- Applications**
- Sanding down
  - Smoothing and blending
  - Surface treatment
  - Structuring and final sanding

**2812 siaral x – The professional abrasive for edges, seams, solid wood and parquet flooring**



**2812 siaral x**  
 As a specialist product for the surface treatment of hardwood, glued solid wood panels as well as for parquet flooring and plywood production, 2812 siaral x with its robust cloth backing produces top-quality results in floor sanding applications.

**Product profile**  
 Grit type: Mixed grit  
 Grit range: 24-120  
 Backing: Y-wt cloth, cotton 24-100  
                   X-wt cloth, cotton 120  
 Coating: Closed  
 Bonding: Resin over resin

- Advantages**
- Suitable for long periods of use thanks to very robust backing and optimised grit spreading technology
  - Extremely high performance when preparing hardwood with coarser grit sizes combined with an application optimised belt joint

- Applications**
- Flush sanding of protrusions on cross-grained wood
  - Flatting of edges and rabbets
  - Coarse sanding in parquet and plywood manufacturing
  - Intermediate sanding of parquet flooring

**2820 siamet - The all-round sanding belt for high stock removal paired with an excellent finish**



**2820 siamet**  
 As a specialist product designed for dry sanding with high removal rates as well as excellent edge stability and tear resistance, 2820 siamet is suitable for a wide variety of jobs including timber floors.

**Product profile**  
 Grit type: Zirconia alumina  
 Grit range: 36-120  
 Backing: Y-wt cloth  
 Coating: Closed  
 Bonding: Resin over resin

- Advantages**
- High edge stability, high initial tearing resistance
  - Long lifetime
  - High performance
  - Aggressive cut

- Applications**
- Removal of paint
  - Sanding down
  - Surface finishing



**1707 siapar - For maximum performance during heavy-duty sanding on wood, old paints, plasterboard and stone**



**1707 siapar**  
When it comes to removing underseal from wood, plasterboard, stone, concrete and old paints, 1707 siapar has what it takes. High performance and long life in heavy-duty applications.

**Product profile**  
Grit type: Silicon carbide  
Grit range: 24-36  
Backing: Y-wt cloth, cotton  
Coating: Mechanical closed  
Bonding: Resin over resin

**Advantages**

- Low clogging
- Very high performance
- Long life in heavy-duty applications

**Applications**

- Keying of solid wood
- Sanding off of plaster, stone and concrete
- Sanding off of floor sealing, paints and old lacquer
- Keying of insulating boards

**1749 siaral f - The number 1 for intermediate and final laquer sanding**



**1749 siaral f**  
A specialist abrasive for keying MDF, HDF and chipboard, 1749 siaral f not only has a long lifetime, it also produces a high-quality surface finish.

**Product profile**  
Grit type: Silicon carbide  
Grit range: 40-120  
Backing: F-wt paper  
Coating: Closed  
Bonding: Resin over resin

**Advantages**

- Perfect surfaces thanks to TopTec
- Dust-free process: Antistatic construction minimises dust build-up on belt, workpiece and machinery
- Very good finish on solid wood and veneer

**Applications**

- Keying of solid wood
- Sanding off of plaster, stone and concrete
- Sanding off of floor sealing, paints and old lacquer
- Keying of insulating boards

**2812 siaral x – The professional abrasive for edges, seams, solid wood and parquet flooring**



**2812 siaral x**  
As a specialist product for the surface treatment of hardwood, glued solid wood panels as well as for parquet flooring and plywood production, 2812 siaral x with its robust cloth backing produces top-quality results in floor sanding applications.

**Product profile**  
Grit type: Mixed grit  
Grit range: 24-100  
Backing: Y-wt cloth, cotton 24-100  
Coating: Closed  
Bonding: Resin over resin

**Advantages**

- Suitable for long periods of use thanks to very robust backing and optimised grit spreading technology
- Extremely high performance when preparing hardwood with coarser grit sizes.

**Applications**

- Flush sanding of protrusions on cross-grained wood
- Flating of edges and rabbets
- Coarse sanding in parquet and plywood manufacturing
- Intermediate sanding of parquet flooring



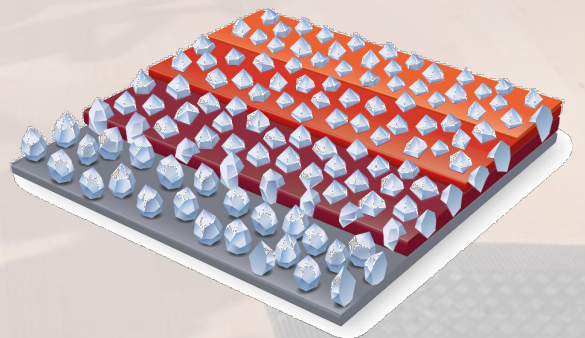
# Rolls



## High quality backing

Giving our coated abrasive product very specific grip and adhesion, stretch, tear resistance, tensile strength, flexibility and stability properties.

Only the best is good enough!





# Discs

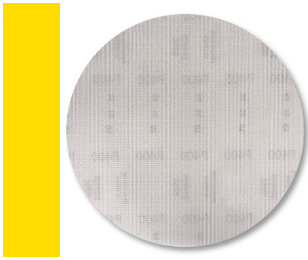


## **We've got you covered!**

- 407mm disc - single or double sided
- 125 & 150mm siafast for use on random orbital sanders or on multi-disc conversion plates.



### 7500 sianet - The powerful net-backed abrasive



**7500 sianet**  
The special net structure of 7500 sianet CER enables dust-free sanding with the highest abrasive performance – The ceramic abrasive grain provides the highest removal rate and longest lifetime.

**Product profile**  
Grit type: Ceramic aluminium oxide  
Grit range: 80-400  
Backing: Mesh  
Coating: Mechanical  
Bonding: Resin over resin

**Advantages**

- Full-surface dust extraction
- High removal rate without clogging
- High tear resistance, thanks to sturdy net backing
- High-performance product with ceramic aluminium oxide

**Applications**

- Sanding off old varnish, paints and stains
- Sanding off old paint and varnish
- Sanding off raised wooden fibres
- Sanding floorboards

### 2790 sianet - The powerful net-backed abrasive



**2790 sianet**  
For keying solid wood, intermediate lacquer sanding, painting preparation and parquet sanding – 2790 sianet impresses with its low clogging and very fine finish and excellent surface quality in lacquering applications.

**Product profile**  
Grit type: Silicon carbide  
Grit range: 60-220  
Backing: Mesh  
Coating: Mechanical  
Bonding: Resin over resin

**Advantages**

- Low clogging
- Longest lifetime
- Machine sanding / intermediate sanding of the lacquer on surfaces
- Very fine finish

**Applications**

- Keying solid wood
- Sanding off raised wooden fibres
- Intermediate lacquer sanding

### 1815 siatop - For fast and cost effective surface treatment



**1815 siatop**  
1815 siatop impresses with its high removal rate, long lifetime and very good finish in a wide range of applications

**Product profile**  
Grit type: Zirconia alumina  
Grit range: 24-150  
Backing: Fibre P24-P40  
F-wt paper P60-P150  
Coating: Closed  
Bonding: Resin over resin

**Advantages**

- Versatile all-round product with an attractive range of options
- Outstanding performance in dry sanding applications
- Fast and rugged stock removal with regular surface quality
- Cost reduction thanks to long lifetime

**Applications**

- Sanding down
- Surface finishing
- Removal of lacquers
- Structuring and final sanding

### 7241 siacarbon - For finishing scratch-resistant surfaces



**7241 siacarbon**  
Ideal for wet and dry machine sanding of hard surfaces: For unique results when keying scratch-resistant lacquers and composite materials with a minimum of abrasives consumption.

**Product profile**  
Grit type: Diamond  
Grit range: 180-500  
Backing: Cloth  
Coating: Special process  
Bonding: Resin over resin

**Advantages**

- Excellent performance on hard materials
- Extremely long lifetime thanks to state-of-the-art diamond technology
- Full-surface dust extraction
- Consistent removal rates

**Applications**

- Keying of scratch-resistant coating systems
- Fine finish sanding



**1707 siapar - Maximum performance during heavy-duty sanding on wood, old paints and plasterboard**



**1707 siapar**

When it comes to removing plasterboard, stone, concrete, old paints and under-seal from wood, 1707 siapar has what it takes. High performance and long life in heavy-duty applications.

**Product profile**

Grit type: Silicon carbide  
 Grit range: 16-36  
 Backing: Y-wt cloth, cotton  
 Coating: Mechanical closed  
 Bonding: Resin over resin

**Advantages**

- Low clogging
- Very high performance
- Long life in heavy-duty applications

**Applications**

- Keying of solid wood
- Sanding off of plaster, stone and concrete
- Sanding off of floor sealing, paints and old lacquer
- Keying of insulating boards

**1749 siaral f - The number 1 for intermediate and final laquer sanding**



**1749 siaral f**

A specialist abrasive for keying MDF, HDF and chipboard, 1749 siaral f not only has a long lifetime, it also produces a high-quality surface finish.

**Product profile**

Grit type: Silicon carbide  
 Grit range: 40-400  
 Backing: F-wt paper  
 Coating: Closed  
 Bonding: Resin over resin

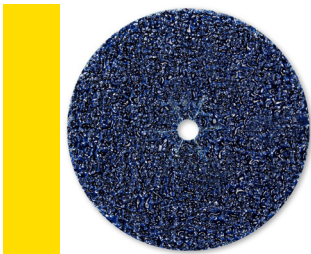
**Advantages**

- Perfect surfaces thanks to TopTec
- Dust-free process: Antistatic construction minimises dust build-up on belt, workpiece and machinery
- Very good finish on solid wood and veneer

**Applications**

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- Sanding off of plaster, stone and concrete
- Sanding off of floor sealing, paints and old lacquer
- Keying of insulating boards

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**2812 siaral x**

As a specialist product for the surface treatment of hardwood, glued solid wood panels as well as for parquet flooring and plywood production, 2812 siaral x with its robust cloth backing produces top-quality results in floor sanding applications.

**Product profile**

Grit type: Mixed grit  
 Grit range: 24-120  
 Backing: Y-wt cloth, cotton P24-P100  
 X-wt cloth, cotton P120  
 Coating: Closed  
 Bonding: Resin over resin

**Advantages**

- Suitable for long periods of use thanks to very robust backing and optimised grit spreading technology
- Extremely high performance when preparing hardwood with coarser grit sizes.

**Applications**

- Flush sanding of protrusions on cross-grained wood
- Flatting of edges and rabbets
- Coarse sanding in parquet and plywood manufacturing
- Intermediate sanding of parquet flooring

**6120 siafleece - For even surface finishes in manual and portable machine sanding**



**6120 siafleece**

6120 siafleece can be used for dry and wet sanding and impresses due to its high conformability, consistent performance over the entire lifetime, low tendency to clog, and consistently high surface quality.

**Product profile**

Grit type: Aluminium oxide  
 Grit range: Very fine A  
 Backing: Nonwoven  
 Coating: Mechanical  
 Bonding: Resin over resin

**Advantages**

- Highly flexible and adaptable to contours
- For manual or portable machine sanding
- Low clogging
- Suitable for general use in dry and wet sanding applications

**Applications**

- Sanding off raised wooden fibres
- Keying surfaces for better paint adhesion
- Sanding off old varnish, paints and stains
- Fine sanding of surfaces

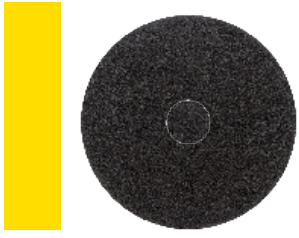




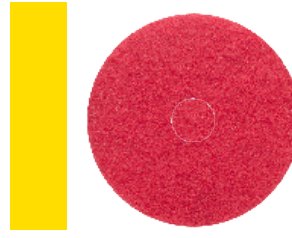
### **Edger discs**

Ideal for sanding the perimeter of a floor where a belt sander doesn't reach. *sia Abrasives* offers a range of edger discs in a variety of grit types, sizes, with centre hole or hook and loop attachment, covering all sanding requirements.



**Floor Pad - Black**

For heavy-duty wet stripping. Very aggressive texture to remove wax, dirt and any finish.

**Floor Pad - Red**

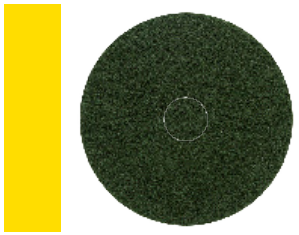
For dry or spray buffing. Restores gloss while removing scuff marks and dirt on medium traffic areas.

**Floor Pad - Brown**

For wet or dry stripping. Quickly removes wax, dirt and old finish leaving surface ready for immediate re-coating.

**Floor Pad - Tan**

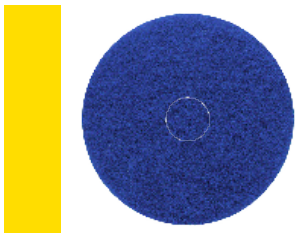
For dry buffing and light cleaning. Removes scuffs and black heel marks while producing a high gloss shine.

**Floor Pad - Green**

For wet scrubbing or light stripping. Best when used for wet scrubbing or light stripping. Very durable and long-lasting.

**Floor Pad - White**

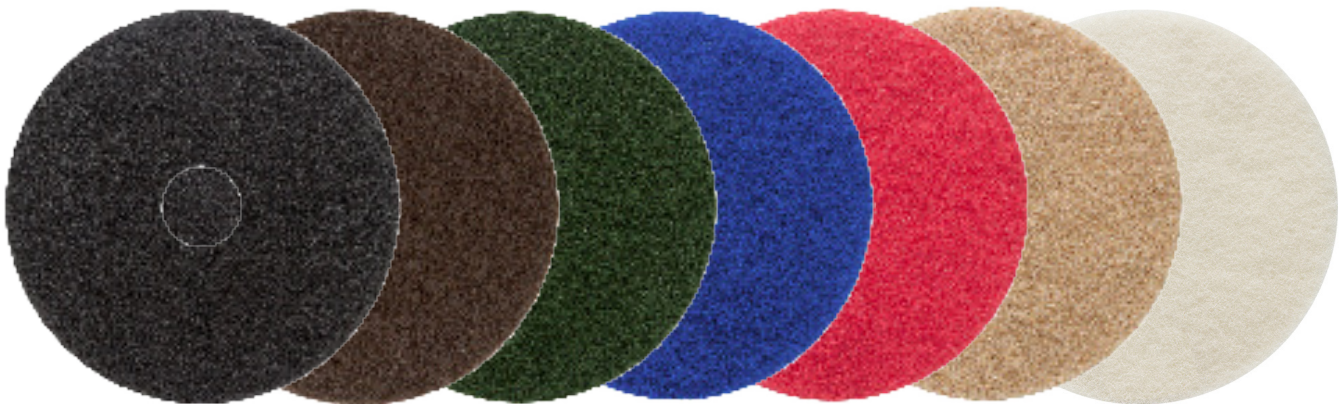
For polishing soft waxes on wood floors. A fine water mist is used to produce a high gloss wet look.

**Floor Pad - Blue**

For wet scrubbing or medium-duty spray cleaning. Removes heavy dirt and scuff marks on most floor surfaces.



## sia Abrasives 407mm Floor Pads



***...Not just known for high quality belts and discs!***

- ▶ Available in various grit ranges to suit multiple different applications.
- ▶ Suitable for stripping, scrubbing, cleaning, buffing and polishing.
- ▶ Removable centre hole piece.



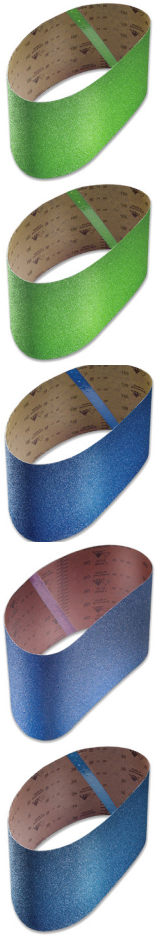
# Pads





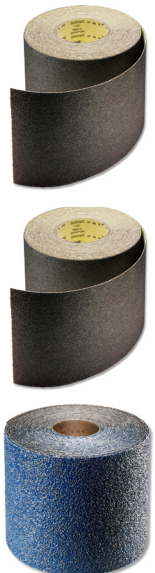
## **Floor Pads**

Suitable for many applications ranging from stripping to polishing. sia Abrasives offers a range of floor pads in a variety of grit types, with centre hole or hook and loop attachment, covering all sanding requirements.





Series	Dimensions	Grit range
<b>2511 siashark</b> Ceramic	200mm x 750mm 250mm x 750mm 300mm x 750mm	P100 
<b>2515 siashark</b> Ceramic	200mm x 750mm 250mm x 750mm 300mm x 750mm	P40 - P80 
<b>2800 siaron</b> Zirconia alumina	200mm x 750mm 250mm x 750mm 300mm x 750mm 300mm x 800mm	P24 - P120
<b>2812 siaral x</b> Mixed grit	200mm x 750mm 250mm x 750mm	P24 - P120
<b>2820 siamet</b> Zirconia alumina	200mm x 750mm	P36 - P120

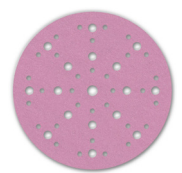
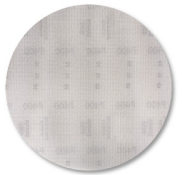


Series	Dimensions	Grit range
<b>1707 siapar</b> Silicon carbide	203mm x 25000mm 254mm x 25000mm 305mm x 25000mm	P20 - P36 P24 P24 - P36
<b>1749 siaral f</b> Silicon carbide	203mm x 50000mm 254mm x 50000mm 305mm x 50000mm 405mm x 50000mm	P40 - P120 P40 - P120 P40 - P120 P80 - P100
<b>2812 siaral x</b> Mixed grit	203mm x 25000mm 305mm x 25000mm	P24 - P80 P24 - P100



Series	Diameter	Colours
<b>Floor Pads</b>	407mm	Black, brown, green, blue, red, tan, white





Series	Diameter	Description	Grit range
<b>1707 siapar</b> Silicon carbide	150mm	siafast	P24
	178mm	siafast	P24
	178mm	CH 22mm	P24
	178mm	Star CH A 22mm	P16 - P36
	407mm	No hole	P16 - P24
	407mm	CH D/Sided 25mm	P16 - P24
<b>1749 siaral f</b> Silicon carbide	125mm	siafast	P60 - P400
	150mm	siafast	P40 - P150
	178mm	siafast	P40 - P120
	178mm	CH 22mm	P40 - P120
	178mm	Star CH A 22mm	P40 - P120
	200mm	siafast	P40 - P150
	407mm	No hole	P40 - P240
407mm	CH D/Sided 25mm	P40 - P120	
<b>1815 siatop</b> Zirconia alumina	150mm	No hole, 6 & 8 hole	P24 - P150
	180mm	No hole	P24 - P120
	407mm	No hole	P24 - P150
<b>2790 sianet</b> Silicon carbide	407mm	Mesh Full-surface dust extraction	P60 - P220
<b>2812 siaral x</b> Mixed grit	178mm	Star CH A 22mm siafast	P36 - P80 P24 - P120
<b>6120 siafleece</b> Aluminium Oxide	407mm	Nonwoven siafast Full-surface extraction	Very fine A
<b>7241 siacarbon</b> Diamond	150mm	Cloth siafast Full-surface extraction	P180 - P500
<b>7500 sianet</b> Ceramic aluminium oxide	150mm	Mesh	P80 - P400
	407mm	Full-surface extraction	P80 - P180
<b>1950 siaspeed</b> Aluminium Oxide	125mm 150mm	Multiple hole patterns including 49H siafast	P40 - P1500












**BOSCH**

	<b>6 YEARS TOOL GUARANTEE*</b>
	<b>6 YEARS BATTERY GUARANTEE*</b>

\*With online registration  
www.bosch-professional.com/guarantee

Description	Part Number	Product Information
 GOP 18V-28	06018B6001	18.0V Multi Tool, Brushless Motor, STARLOCK PLUS, 8000-20,000rpm, Variable speed, Soft grip housing, 2.8° Oscillation, SDS Snap In, LED Light, 1.6kg
 GOP 12V-28	06018B5001	12.0V Multi Tool, Brushless Motor, STARLOCK PLUS, 5000-20,000rpm, Variable speed, Soft grip housing, 1.4° Oscillation, SDS Snap In, 1.2kg
 GOP 30-28	0601237040	Corded Multi Tool, Brushless Motor, STARLOCK PLUS, 8000-20,000rpm, Variable speed, Soft grip housing, 1.4° oscillation, 1.5kg
 GST 18V-155 SC	06015B0041	18.0V Jigsaw Barrel Grip 125mm Cutting Depth 550-2700spm, LED Light (on/off) DC Brushless Motor Type SDS Snap In, 2.5kg
 GST 12V-70	06015A1040	12.0V Jigsaw Barrel Grip 70mm Cutting Depth 1,500 – 2,800 spm, LED Light (on/off) SDS Snap In, 1.7kg
 GSB 18V-60 C	0615990J9U	18.0V Brushless Drill Driver Drill, 150Nm Torque 28,500 bpm, Max. drilling diameter in wood 38 mm Max. drilling diameter in steel 13 mm
 GDX 18V-200 C	0615990L12	18V Impact Driver/Wrench, Tool holder 1/4" Hex Uni, 1/2" Square, 210Nm, 0-3400rpm, 0-4100bpm, M6-M16, 1.2kg





**BOSCH**

	<b>6</b> YEARS TOOL GUARANTEE <sup>1</sup>
	<b>6</b> YEARS BATTERY GUARANTEE <sup>1</sup>

<sup>1</sup>With online registration  
www.bosch-professional.com/guarantee



GSS 18V-13

06019L0140

18.0 V Cordless Orbital Sander  
Hook & loop fastening  
1.6mm orbit diameter  
6,000-10,000rpm  
Delta sanding plate included, 1.6 kg



GSS 12V-13

06019L0040

12.0 V Cordless Orbital Sander  
Hook & loop fastening  
1.6mm orbit diameter  
6,000-10,000rpm  
Delta sanding plate included, 1 kg



GEX 18V-125

0601372241

18.0 V 125mm Random Orbital Sander  
Hook & loop fastening  
2.5mm orbit diameter  
6,000-10,000rpm  
1.6 kg



GEX 12V-125

0601372141

12.0 V 125mm Random Orbital Sander  
Hook & loop fastening  
2.5mm orbit diameter  
6,000-10,000rpm  
1.1 kg



GEX 40-150

060137B240

Corded 150mm Random Orbital Sander  
Hook & loop fastening  
4mm orbital diameter  
5,500 - 12,000rpm  
2.4kg



GET 75-150

0601257141

Corded 150mm Random Orbital Sander  
Hook & loop fastening  
4.5mm orbital diameter  
3,300 - 7,300rpm  
2.6kg



GSB 12V-35

06019J9002

12.0V Cordless Combi  
Max. impact rate 26,250 bpm  
Max. drilling diameter in wood 32 mm  
Max. drilling diameter in steel 10 mm  
1kg












**BOSCH**

	<b>6</b> YEARS TOOL GUARANTEE*
	<b>6</b> YEARS BATTERY GUARANTEE*

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Description	Part Number	Product Information
	0601776040	Corded Concrete Grinder, 9,300rpm Grinding head, diameter 125 mm Rated input power 1,500 W 2.6kg
	06016C1240	18.0V Circular Saw, 5,000rpm Saw blade diameter 165mm Saw blade bore diameter 20 mm Max. cutting capacity (90°) 57 mm Max. cutting capacity (45°) 41 mm
	06016A1001	12.0V Circular Saw, 1,400rpm Saw blade diameter 85mm Saw blade bore diameter 15 mm Max. cutting capacity wood (45°) 17 mm Max. cutting capacity wood (90°) 26.5 mm
	0601B19240	Corded Circular Saw, 5,000rpm Saw blade diameter 216mm Saw blade bore diameter 30 mm Cutting capacity, (0°) 70 x 312 mm Cutting capacity, (45° mitre) 70 x 225 mm
	0601072980	Laser Measure Measurement range 0.15 – 40.00m Robust - IP54 dust and splash water protection suitable for every jobsite
	0601063U80	12.0V Line Laser Green laser technology Horizontal and vertical levelling applications Working range 30 m Working range with receiver 120 m
	06019C3140	35 Litre M-Class Vacuum 254Bar 3 m hose Automatic filter cleaning









**BOSCH**



<sup>1</sup>With online registration  
www.bosch-professional.com/guarantee

Description	Part Number	Product Information
 <p>GPB 18V-5 SC</p>	06014A4140	18V Worksite Radio, AM/FM Play IPOD/MP3, AUX cable included Comes with USB charger 8.8kg
 <p>GBA 18V 4.0Ah + GAL 18V-40</p>	1600A01BA2	4.0 Ah, - 18.0V battery Charging a standard 18 V 4.0 Ah battery to 80% in only 48 minutes
 <p>GBA 12V 3.0Ah</p>	1600A00X79	3.0 Ah, 12.0V battery Compatible since 2005: all of our batter- ies are compatible with new and existing Bosch Professional tools in the same voltage class.
 <p>GHJ 12+18V XA S</p>	06188000DX	Heated Jacket - Softshell, triple layer, black Three-zone heating and three heat levels for perfect heat distribution Easy charging of USB-powered devices

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**CUTTING, GRINDING & BRUSHING**



**SYSTEM AC & OTHERS**





Description	Part Number	Product Information
Multi Tool Blades Starlock 5 pieces Set	2608F02277	Multi Tool 5pc Set is perfect for a wide range of applications and materials. Set includes blades for softwood, hardwood, metal, plastics, plaster and nails.
Jig Saw Blades Clean Cut Laminates	2608F02247	DT101BIF BiM Jigsaw Blade for a clean cut. Ideal for laminate, laminated panels, high-pressure laminate and multiplex panels 1.5-15mm.

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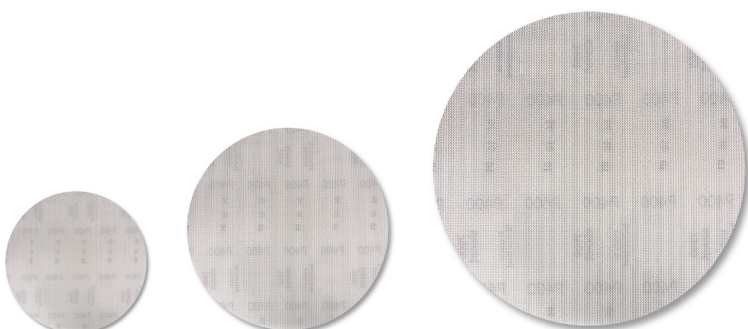
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